

Date: Monday, 6/12/2006 1:25:56 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BASKET A119 PROTOTYPE
Job Number	: 048A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 6/12/2006	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: P604-649
First Issue	: 6/1/2006	Project Number	: P604-649
Previous Run	: 047A	Drawing Revision	:
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 4/25/2006
Comment	: Project #:	Qty:	1 Um: Each
	Description:		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MFG ENGINEERING MFG ENGINEERING



Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments: Pick Mat.

- 1 - CUT FLAT PATTERN ON WATER JET AS per Dwg D3516 Rev A M.M.M
- 2 - INSPECTION level 2 M.M.M
- 3 - BEND PART PER Dwg. 3516 - Rev A 304/316 stainless steel 0125 Thick
- 4 - INSPECTION level 5 BATCH: M6789 M.M.M
- RETURN PARTS + DWG TO ENG.
- 5 - ~~WELD PARTS on prototype.~~
- 5 - Identify & stock

2.0 MISC MISCELLANEOUS

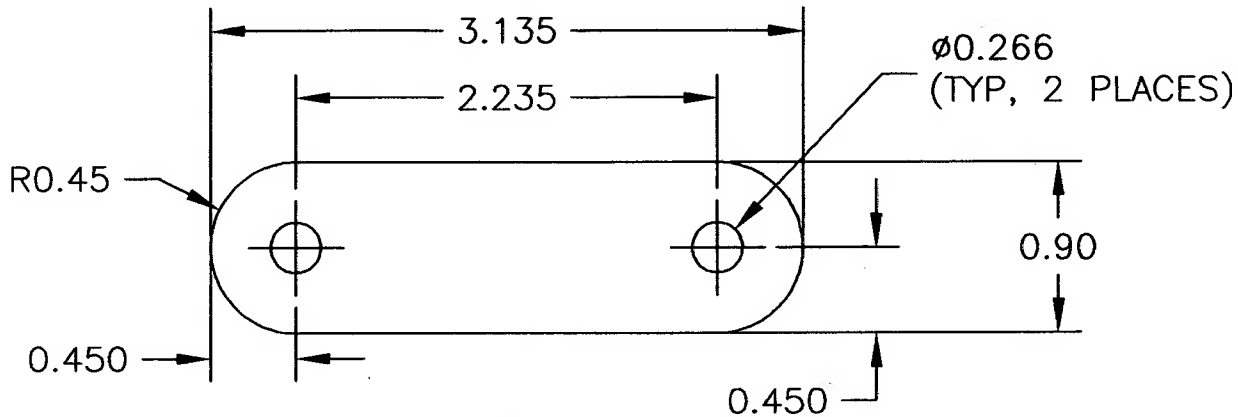


Comment: MISCELLANEOUS

SB 06/06/13 (4)
level 21 inspection 02/07/12

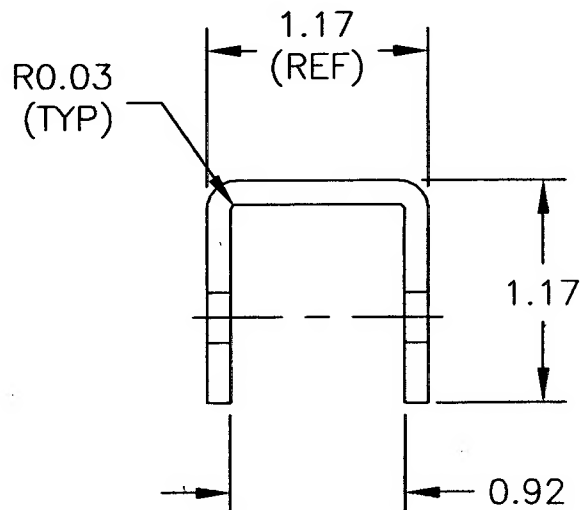
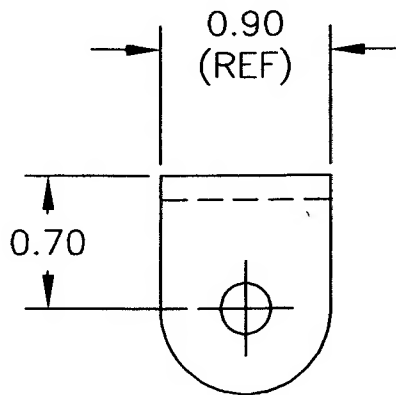
PRELIMINARY ISSUE

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3516	REV. A SHEET 4 OF 4
DATE 06:05:08		TITLE BASKET BASE ASSEMBLY (A119)	SCALE 1:1



D3516-11F CLEVIS FLAT PATTERN

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)



D3516-11 CLEVIS BENDING DETAIL

- 1) MATERIAL: MAKE FROM D3516-11F
2) ALL DIMENSIONS ARE IN INCHES
3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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